Attorney Docket No.: 162-CIP-U.

PATENT APPLICATION DECLARATION

(page one of two)

I HEREBY DECLARE THAT:

My residence and citizenship are as stated next to my name in PART A on page two hereof.

I believe I am the original, first and sole inventor (if one name is listed below) or one of the original, first and
joint inventors of the subject matter (if plural names are listed below) which is claimed and for which a patent
is sought on the invention entitled Method & Apparatus for Preventing Cracking at the*,
the specification of which [x] is filed herewith OR [] was filed on and has been
assigned Serial No
*Shank Junction of Die Blocks
Lihereby state that I have reviewed and understand the contents of the above-identified specification, including
the Claims, as amended by any amendment referred to above.
Lacknowledge the duty to disclose information which is material to the examination of this application in
accordance with Title 37, Code of the Federal Regulations, §1.56(a).
The state of the s
Thereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application (s) for patent or inventor's certificate listed in PART B on page two hereof, and have also identified inventor's certificate having a filing date before that of the application on which priority is claimed.

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s), listed in PART C on page two hereof and, insofar as the subject matter of each of the Claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a), which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

I hereby declare that all statements made herein of my knowledge are true and that all statements made on information and belief are believed to be true; and further, that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under §1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

(continued)

PATENT APPLICATION DECLARATION

(page two of two)

Send Correspondence and Direct Telephone Calls To: James G. Staples, Esq. A. Finkl & Sons Co. 2011 North Southport Chicago, IL 60614 PART A: INVENTOR INFORMATION AND SIGNATURE: _Date: 9/24/98 Full Name of First Inventor: Charles W. Finkl Inventor's Signature: <u>(Marks W. Grub</u> Citizenship: U.S.A. Residence and Post Office Address: 2011 N. Southport Avenue, Chicago, IL 60614 Full Name of Second Inventor: ALGIEODS A. UNDERLYS Date: 6/12/98 Inventor's Signature: Mender a. Thomas Citizenship: US B Residence and Post Office Address: 1044 E. JULES / ARLINGTON 1875, 16 60004 Full Name of Third Inventor: _____Citizenship:_____ Inventor's Signature: Residence and Post Office Address: PART B: PRIOR FOREIGN APPLICATION(S): **Priority Claimed** n/a Yes () No () (Day/Month/Year Filed) (Serial No.) (Country) **Priority Claimed** n/a Yes () No () (Day/Month/Year Filed) (Country) (Serial No.) PART C: CLAIM FOR BENEFIT OF FILING DATE OF EARLIER U.S. APPLICATION: n/a

(Status: Patented, pending, aband)

(Serial No.) (Day/Month/Year Filed)

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SUPPLEMENTAL **DECLARATION FOR UTILITY OR DESIGN** PATENT APPLICATION (37 CFR 1.63)

Attorney Docket Number	162-CIP-U.S					
First Named Inventor	Charles W. FMKl					
COMPLETE IF KNOWN						
Application Number	09/160,895					
Filing Date	09/25/98					
Group Art Unit	1742					
Examiner Name	IP					

As a below named inventor, I hereby	y declare that:							
My residence, mailing address, and cit	tizenship are as stated b	elow next to my n	ame.					
I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:								
METHOD AND A	PPARATUS A	OR PREV	SENTINU	ς ς <u>ς</u>	RACK	ING OF JUNCTON O	THE FDERY	ars
the specification of which		(Title of the li	nvention)					
is attached hereto								
OR was filed on (MM/DD/YYYY)	09/25	198	as United	d State	es Application	Number or PCT Inter	rnational	
Application Number	60,895		ded on (MM/DD/			7 - 7	(if applica	ble).
application as filed	$\overline{}$		and f	he		11/06/100		
hereby declare that the subject matter was part of my or our invention and was	of the attached	amendment and date of the orig	amendment fi inal application,	led on above	n identified for :	such invention.		
I hereby state that I have reviewed and amendment specifically referred to about		of the above ide	ntified specification	on, inc	 cluding the clai	ims, as amended by a	any	
applications, material information which	I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the natural or PCT international filing date of the continuation-in-part application.							
I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or of any PCT international application having a filing date before that of the application on which priority is claimed.								
Prior Foreign Application Number(s)	Country		Foreign Filing I		Priority Not Claimed	Certified Copy YES	Attached?	
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1								
4								:
					U		<u> </u>	
Additional foreign application numbers are listed on a supplemental priority data sheet PTO/SB/02B attached hereto:								
I hereby claim the benefit under 3		United States proving Date (MM/DE		on(s) I	isted below.			
Application Number(s)	riiii	y Date (MIMIDE	2/1111/			onal provisional ap	•	lot
			:			ers are listed on a : y data sheet PTO/\$		ıaı
<u>-</u>						ed hereto.		
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[Page 1 of 2]

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PTO/SB/04 (10-00)

Approved for use through 10/31/2002. OMB 0651-0032

U.S. Patent and Trademark Office; U.S. DEPARTMENT OF COMMERCE

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${\bf SUPPLEMENTAL\ DECLARATION -- UTILITY\ OR\ DESIGN\ PATENT\ APPLICATION}$

Direct all correspondence to: Customer N	1			OR 🗵	Co	orrespondence address below	
or Bar Code	e Labei				•		
Name James 6. Staple	S						
Address 2011 North So		ort A	ven	uc			
Address 2							
Address							
city Chicago				State II	<u> </u> ;	zip 60614	
country U.S.A.	Telephon	e(713)	975-	-2235	(7	73) 975-2636	
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.							
Name of Sete or First Inventor:		⋈	A peti	tion has been filed	for t	this unsigned inventor	
Given Charles	1	W.	Family N		114	-1	
Inventor's Carrollank						Date 11/30/00	
Residence: City EVans for		State I	1(US,A Country	,	رد ک . A . Citizenship	
Mailing Address 2651 Sheridan Road							
Mailing Address							
city Evanston	State _	III	ZIP 6	0201		Country U.S.A.	
Name of Second Inventor:		Þ	A peti	tion has been filed	for t	this unsigned inventor	
Given a (girdas A. Family Name Underys						Y 5	
Inventor's Claudo Cer	Then	low				Date 11/30/00	
Residence: City Aslington Heig	hts State	D 1	Country	us.A	,	Citizenship U.S.A	
Mailing Address 1044 Eas	,	les					
Mailing Address Arlington	Heig	hts.					
city Arlington Heigh	State	III	ZIP	60004	-	Country U.S. A.	
Additional inventors are being named on the	supple	mental Additi	onal Inven	tor(s) sheet(s) PT	O/SB	/02A attached hereto.	